



MB Actros 25-

Mounting instructions

Art. 85666070, 85666071, 85666170, 85666171

Spoilerbar

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instructions or visit
metec.ee/instructions



Weight: 12,9 kg

Time of mounting w/o wiring: 60 min

Required tools:

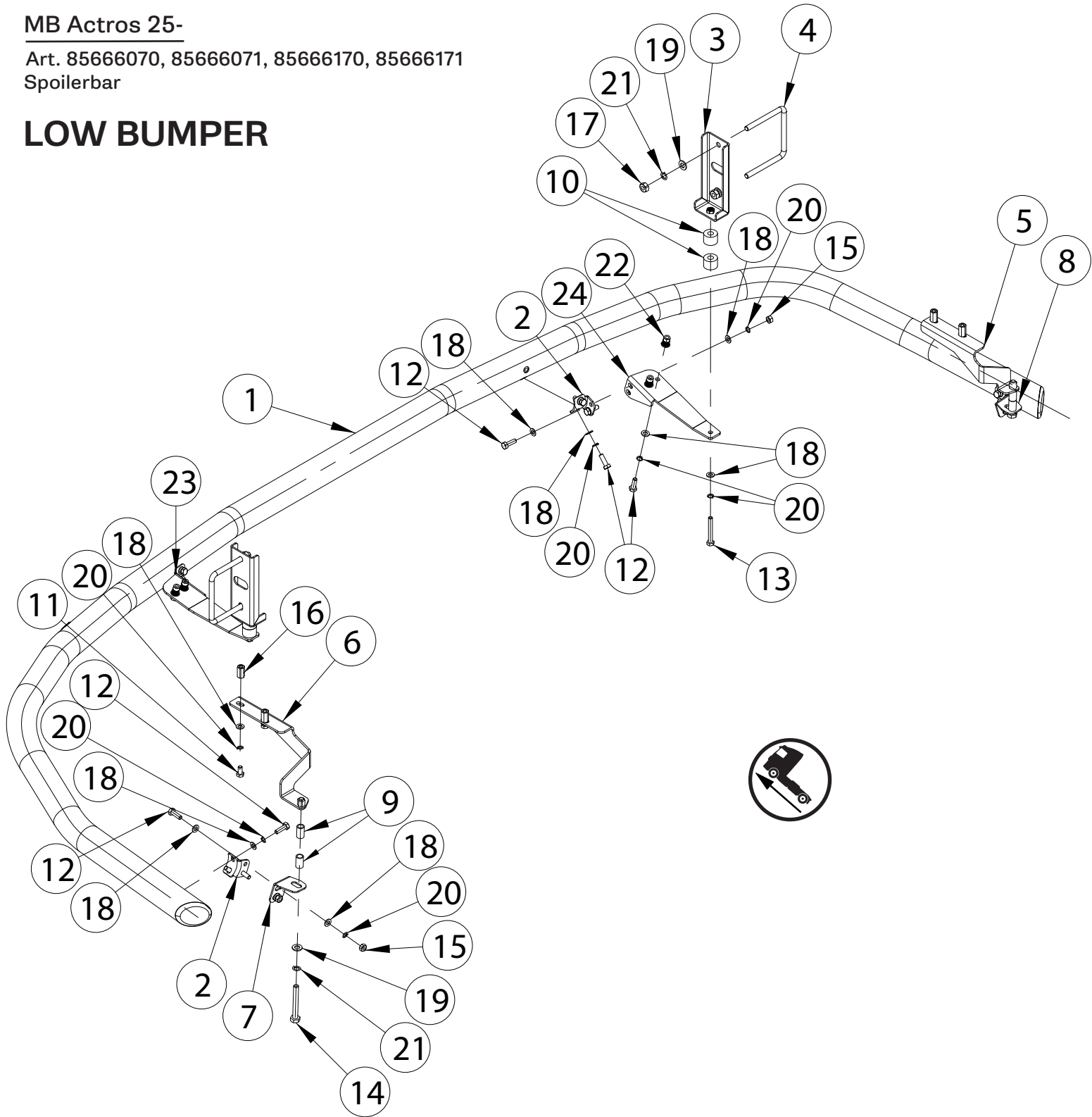


A2 / A4	Zn
M8 - 17 Nm	M10 - 47 Nm

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LOW BUMPER

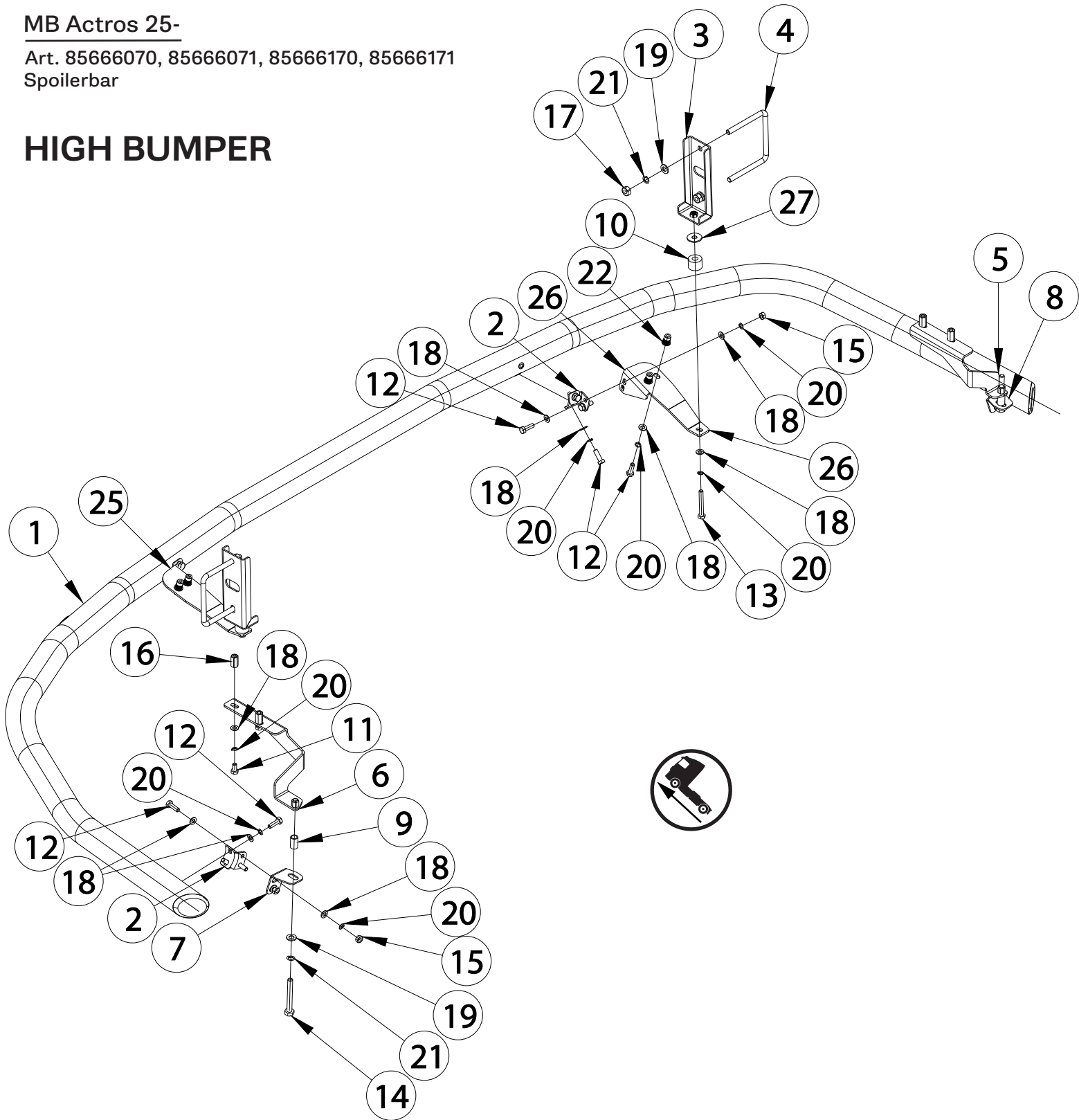


Pos	Description	QTY
1.	Tube	1
2.	Bolt bracket	4
3.	Bracket	2
4.	U-bolt M10	2
5.	Bracket	1
6.	Bracket	1
7.	Bracket	1
8.	Bracket	1
9.	Bushing D=15 L=25	4
10.	Bushing	4

Pos	Description	QTY
11.	Bolt M8x16 DIN933-galZn	4
12.	Bolt M8x25 DIN933-A2	20
13.	Bolt M8x60 DIN933-A2	2
14.	Bolt M10x80 DIN933-galZn	2
15.	Nut M8 DIN934-A2	8
16.	Nut M8 DIN6334-A2	4
17.	Nut M10 DIN934-galZn	4
18.	Flat Washer 8,4x16x1,6	34
19.	Flat Washer 10,5x20x2	6
20.	Spring washer A8	26

Pos	Description	QTY
21.	Spring washer A10	6
22.	Rivet nut M8x13x21	4
23.	Bracket	1
24.	Bracket	1

HIGH BUMPER



Pos	Description	QTY	Pos	Description	QTY	Pos	Description	QTY
1.	Tube	1	11.	Bolt M8x16 DIN933-galZn	4	21.	Spring washer A10	6
2.	Bolt bracket	4	12.	Bolt M8x25 DIN933-A2	20	22.	Rivet nut M8x13x21	4
3.	Bracket	2	13.	Bolt M8x60 DIN933-A2	2	23.		
4.	U-bolt M10	2	14.	Bolt M10x80 DIN933-galZn	2	24.		
5.	Bracket	1	15.	Nut M8 DIN934-A2	8	25.	Bracket	1
6.	Bracket	1	16.	Nut M8 DIN6334-A2	4	26.	Bracket	1
7.	Bracket	1	17.	Nut M10 DIN934-galZn	4	27.	Flat Washer 10,5x30x2,5	2
8.	Bracket	1	18.	Flat Washer 8,4x16x1,6	34			
9.	Bushing D=15 L=25	2	19.	Flat Washer 10,5x20x2	6			
10.	Bushing	2	20.	Spring washer A8	26			

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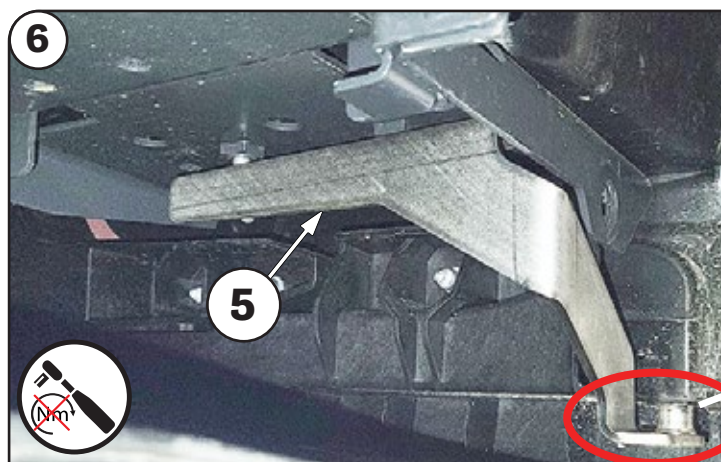
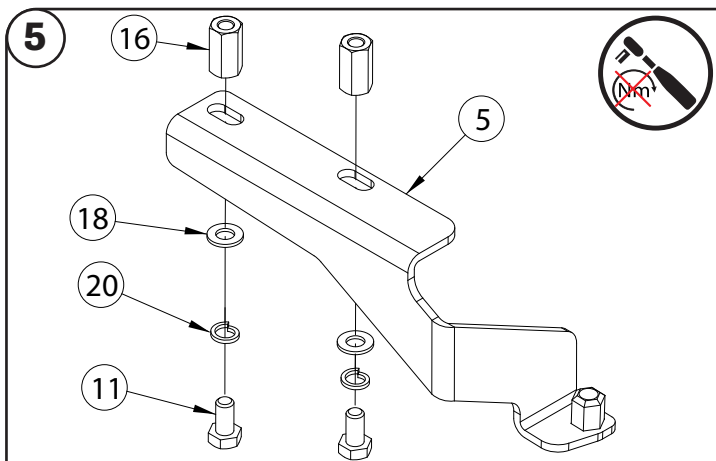
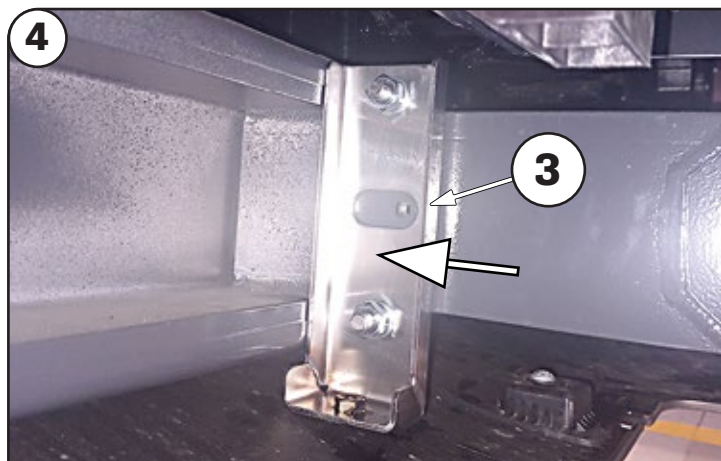
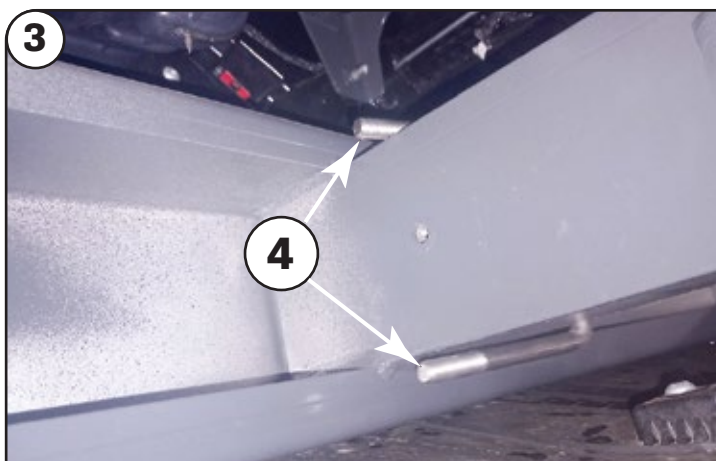
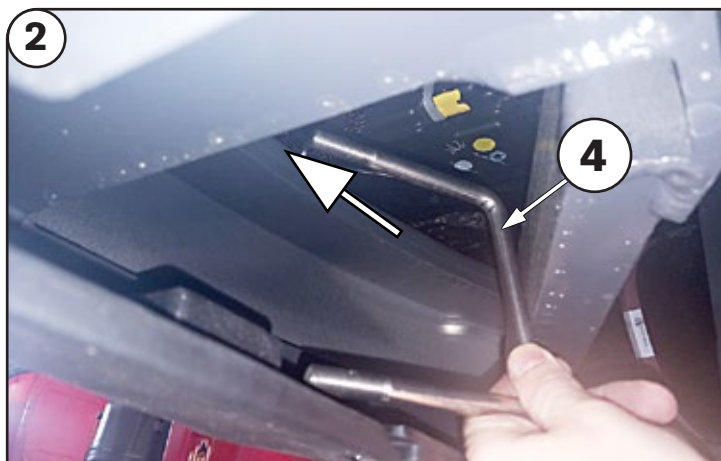
NB!



To prevent cold welding, use cold weld grease or engine oil

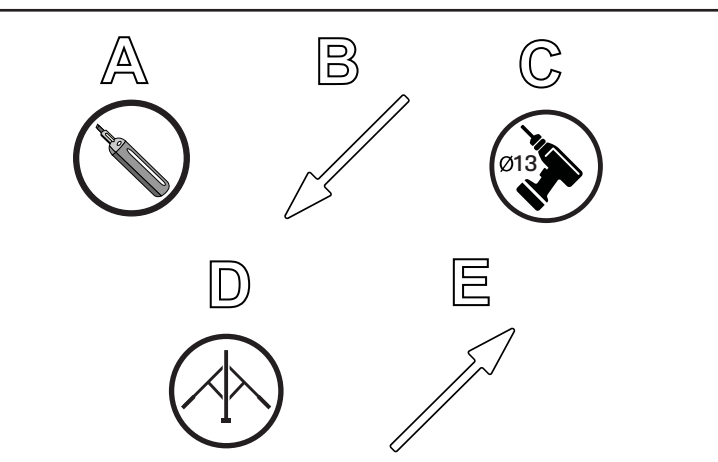
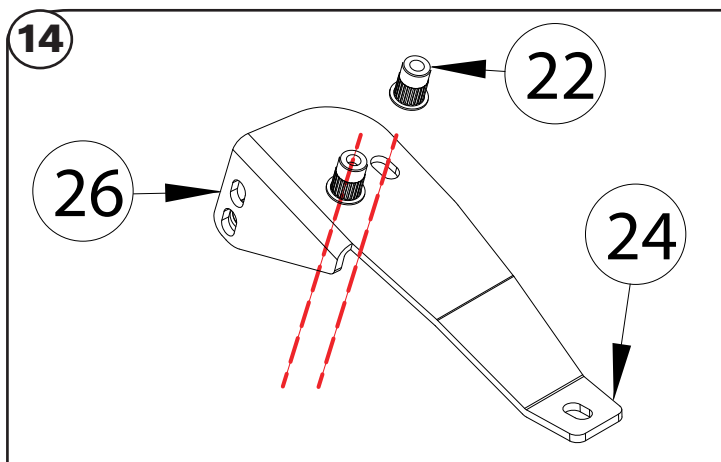
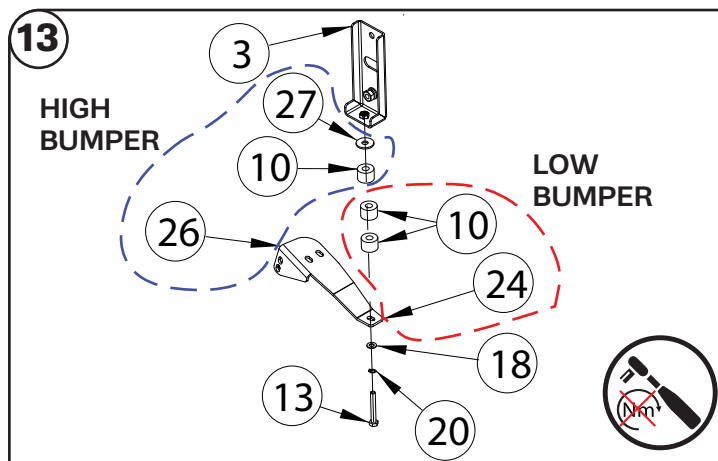
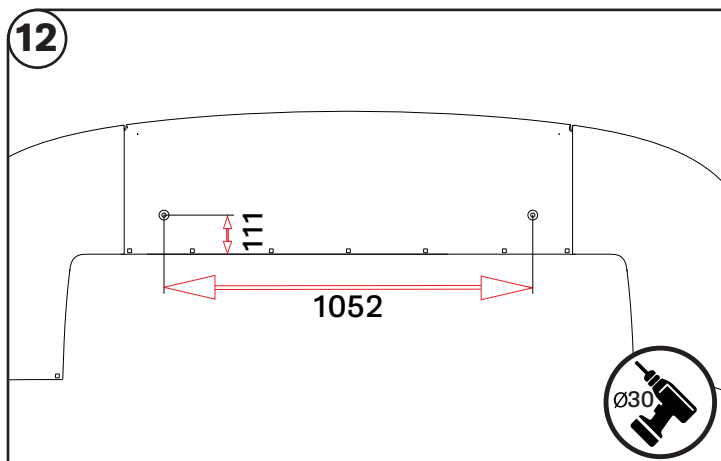
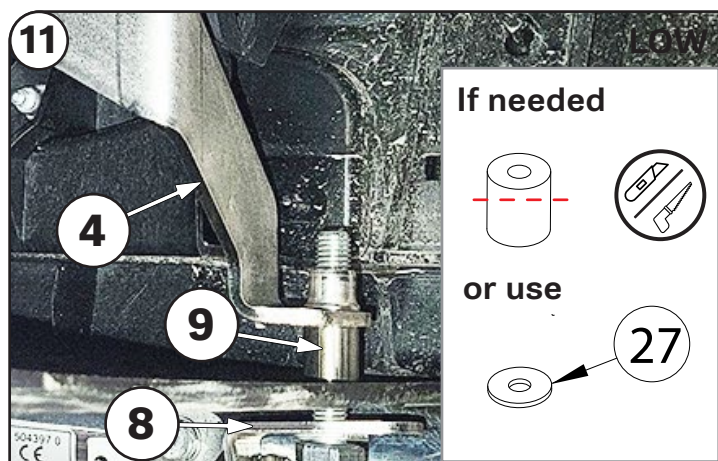
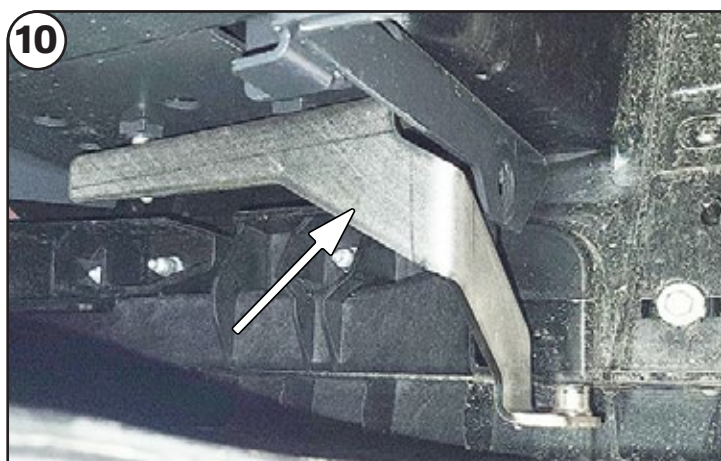
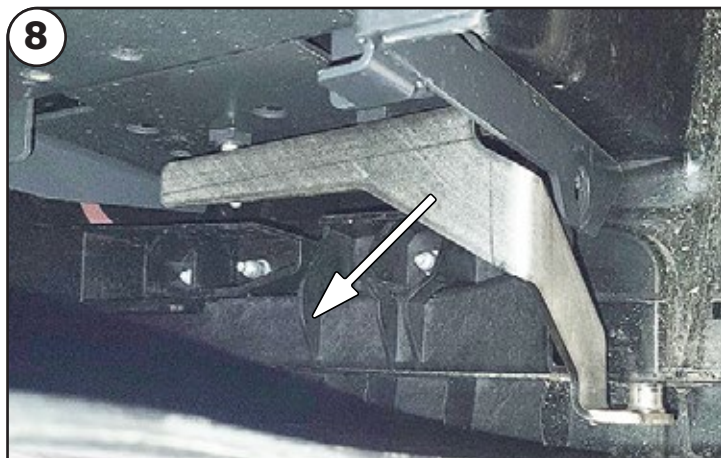


Installation of the lights must be carried out by a qualified electrician only



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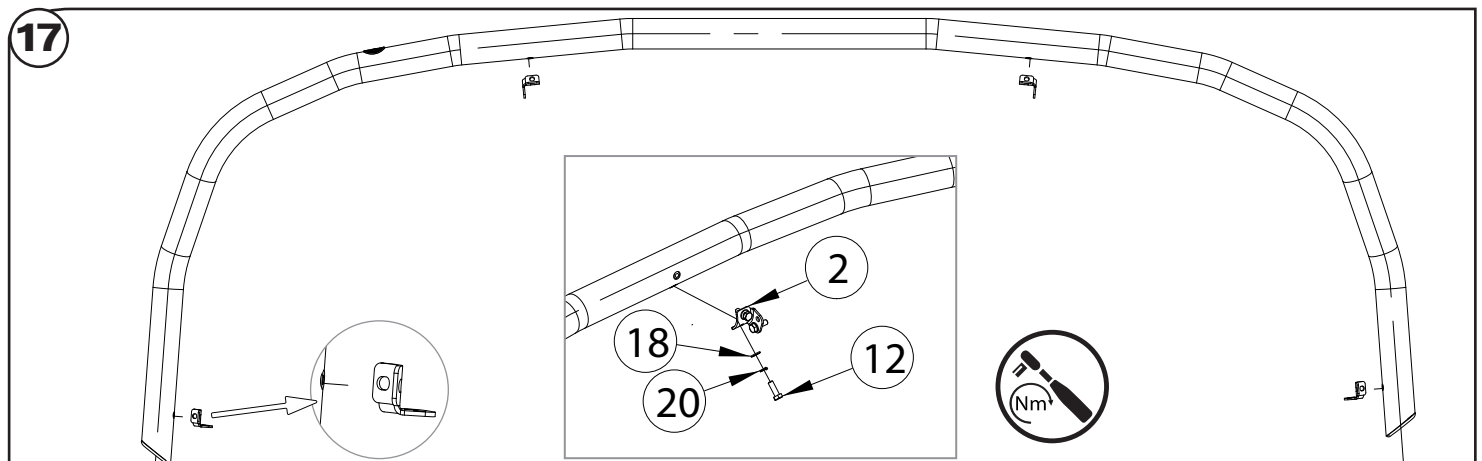
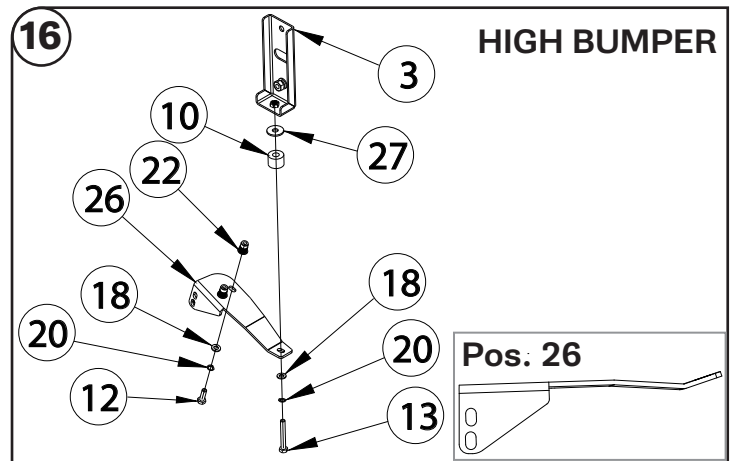
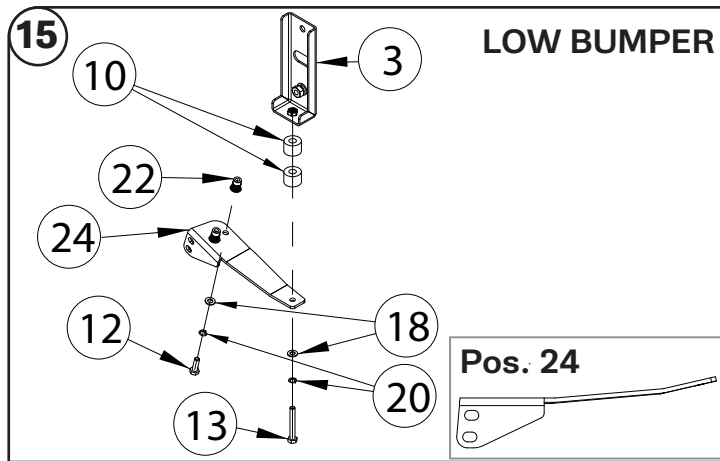
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Check and retighten the fasteners:
Road vehicles: every 10 000km
Heavy machinery: every 500 work hours



Clean the product twice a month to remove dirt, salt, and debris that may cause surface discoloration or rust spots

In case of any defects or damage to the METEC product upon delivery, contact the reseller or point of sale where you made your purchase for resolution